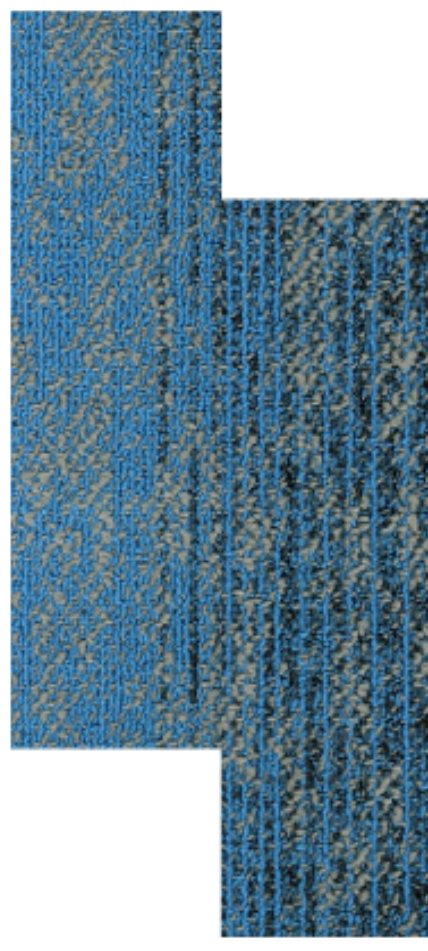




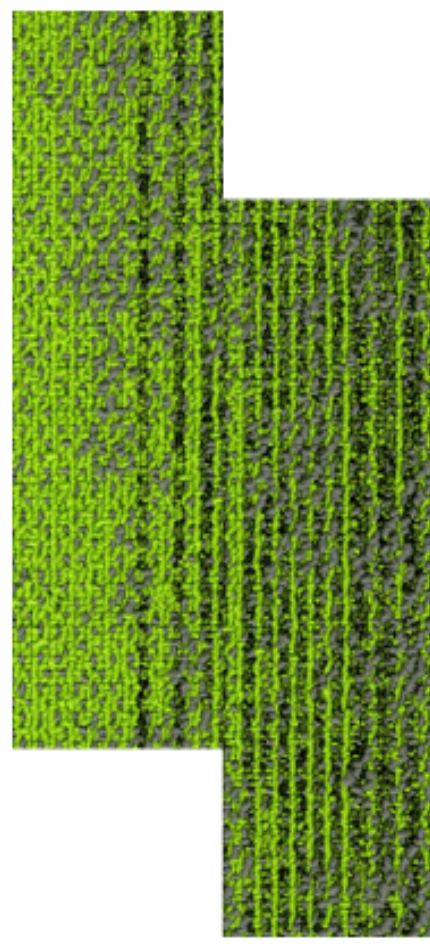
ASSOCIATED CARPETS®



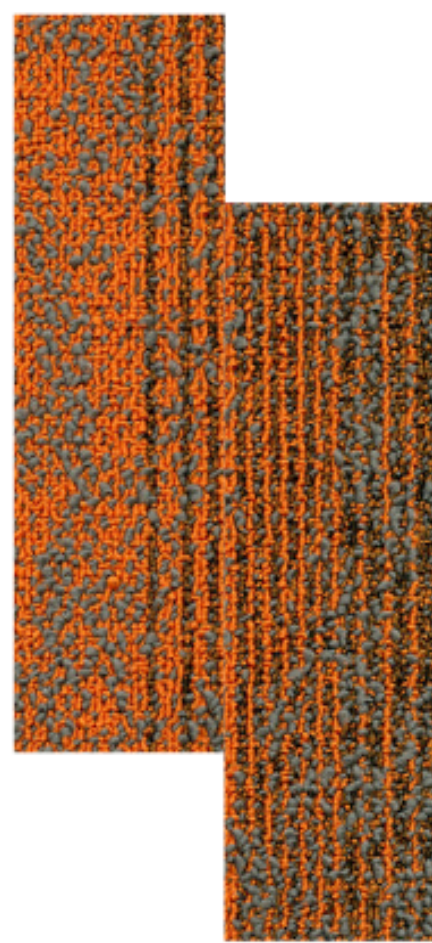
CHARMINE 001



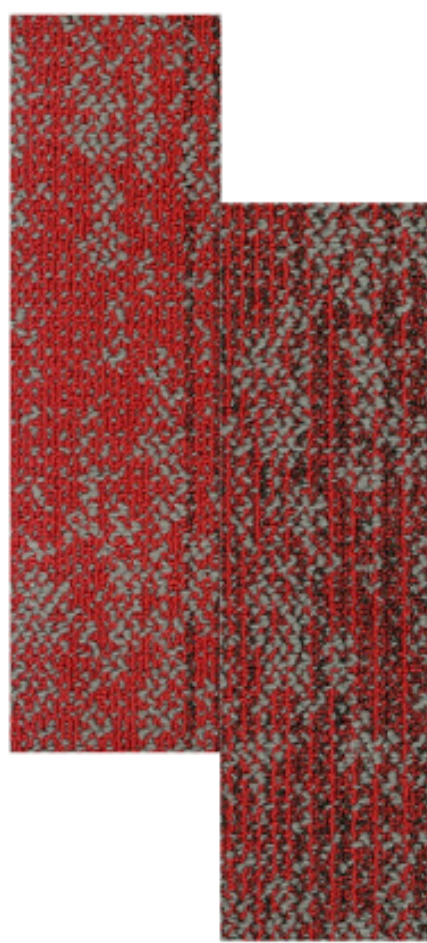
CHARMINE 003



CHARMINE 004



CHARMINE 006

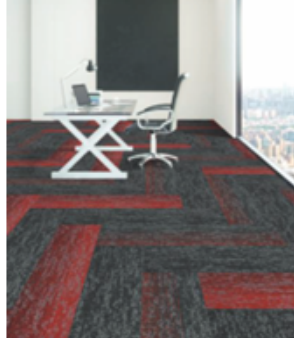







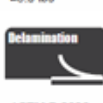


CHARMINE 007



ASSOCIATED CARPETS®

CHARMAINE

Product	Charmaine*
Reference picture:	
Fiber:	100% Polypropylene
Structure:	Loop pile: Multi-Level loop
Gauge:	1/12"
Stitches:	10 per inch
Tufts/sqm:	186000
Average Pile Height:	4.0+/-0.5mm
Total Height:	7.0+/-0.5mm
Pile Weight:	715g/sqm
Total Weight:	3465g/sqm
Tile Size:	25*100cm
Backing:	E+Bac (Bitumen Backing)
Approved Installation Method:	  Herringbone Ashlar
Flammability:	ASTM E 645: ≥ 0.22 watts/cm ² Class II
Smoke Density:	ASTM E 662: ≤ 450 DMC
Dimensional Stability	AACHEN: $\leq 0.2\%$
Tuft Bind:	ASTM D 1335: ≥ 8.0 lbs
Delamination:	ASTM D 3936: ≥ 3.0 lbs/in
Static Propensity	AATCC 134: ≤ 3.5 kV
Colorfastness to Light	AATCC 16E: $\geq 4-5$
Colorfastness to Water	AATCC 107: $\geq 4-5$
Colorfastness to Crocking	AATCC 165: $\geq 4-5$

-  AATCC 16E $\geq 4-5$
-  ASTM E 645 ≥ 0.22 watts/cm² Class II
-  ASTM E 662 ≤ 450 DMC
-  AACHEN $\leq 0.2\%$
-  ASTM D 1335 ≥ 8.0 lbs
-  ASTM D 3936 ≥ 3.0 lbs/in
-  AATCC 134 ≤ 3.5 kV
-  AATCC 165 $\geq 4-5$
-  AATCC 107 $\geq 4-5$

